









On-Car Brake Lathe





Turn a profit for your shop



Powerful 1.5-hp motor and drive



12 seconds or less compensation time



Anti-Chatter Technology prevents chatter

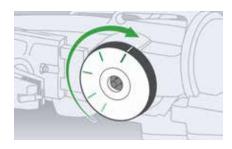


Digi-Cal measures rotor dimensions cut depth



Auto Comp Elite® at-a-glance

FAST, QUALITY BRAKE SERVICE



PATENT PENDING

Automatic compensation

- Determines compensation and eliminates "wandering"
- Consistent times average under 12 seconds



PATENTED

Anti-Chatter Technology

- Oscillates machining speed to prevent buildup of vibration (chatter)
- No bands or other devices required



PATENTED

Variable-speed drive

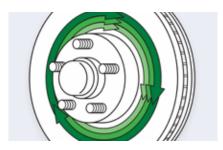
- Avoid differential lock-ups by cutting at lower speed
- ✓ No need to disassemble drive train



EXCLUSIVE

Powerful motor and drive

- ✓ 1.5-hp motor provides class-leading speed and torque
- Service vehicles without pulling driveshafts



PATENTED

Precise machining

- Unique, stepped cutting pattern prevents radial "push-out" effect
- ✓ True one-cut pass
- No sanding needed



OPTIONAL

Digi-Cal measurement

- Determine if workpiece should be discarded prior to machining
- Accurately determines depth of cut
- ✓ Perform one-cut service



OPTIONAL

Touchscreen interface

- ✓ Instant access to rotor specs
- Thickness and depth cut display
- On-board operation videos



OPTIONAL

BitMinder

Track cutting bit usage to ensure cut quality and minimize expense



OPTIONAL, PATENT PENDING

Adjustable adaptors

- ✓ Handles 3-, 4-, and 5-lug vehicles
- Covers almost all vehicles up to 3500 series trucks when paired with the passenger adaptors



Automatic compensation

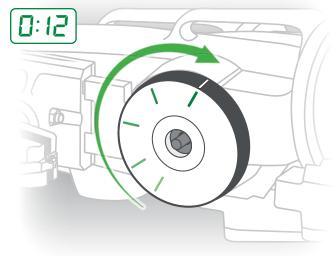
LET THE LATHE "DIAL IT IN"

Hunter's Automatic Compensation enhances speed and accuracy by exactly calculating the position of the compensation solution to eliminate guesswork.

HUNTER SYSTEM

Direct compensation

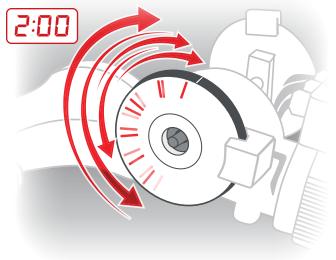
Five adjustments in a single revolution



OTHERS

Wandering compensation

Unpredictable and inconsistent adjustments



EASILY SERVICE DIFFICULT VEHICLES



POWERFUL MOTOR

Avoid need to drop driveshafts



HIGH SPEED

Cut fast and chatter-free on most vehicles



VARIABLE SPEED

Avoid locking differential speed on trucks and performance vehicles



REVERSE ROTATION

Cut more rotors on high-drag vehicles



No need to remove drive train components

Cut rotors on vehicles that have high driveline drag with reverse rotation and an industry-leading 1.5-hp motor, making trucks and performance vehicles easy tasks. Avoid adding time to the job and the risk of removing drive train components!

Touchscreen interface (optional)

FULL CONTROL OF THE CUT



Operation screen

Allows full lathe control from tablet



On-board training videos

Get techs up to speed quickly



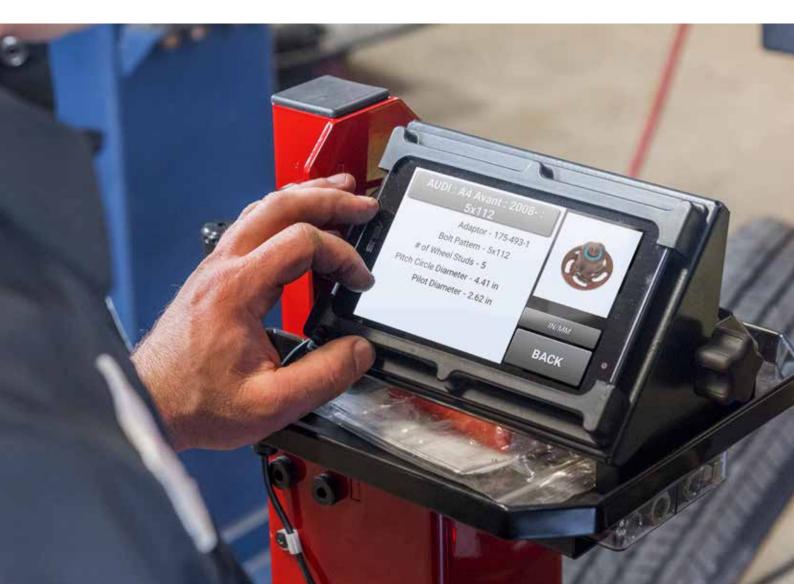
Vehicle database

Quickly look up adaptors and brake specifications



BitMinder

Efficiently uses cutting bits



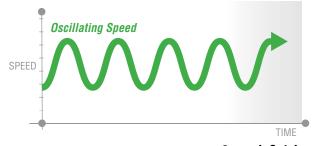
ENOUGH WITH THE CHATTER

Anti-Chatter Technology eliminates buildup of vibration — stop chatter before it starts!



Oscillating speed

Anti-Chatter Technology (ACT) varies spindle speed to keep chatter-inducing vibration from starting, resulting in a smoother surface finish.



Smooth finish



Fixed speed

Chatter can start when machining rotors at a fixed speed. This is similar to a how a moistened finger can make a crystal glass sing.



Rough finish from chatter

Digi-Cal measurement

MEASURE ROTOR DIMENSIONS AND DEPTH OF CUT

- Measuring system is located at the end of the cutter shaft
- प्रें: Bright LED illuminates the backside of the rotor
- U Does not lose calibration when turned off or stored
- Dimensions turn red on the screen when attempting to cut rotor below manufacturer's specification
- No hand tools required



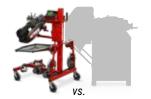


Comparison

HOW DOES IT COMPARE?



Other On-Car Lath	hes	Lati	Car I	On-	ther	0
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Bench Lathe



Inexpensive Replacement Rotors

Τ.	
(3)	Speed

2x faster
Superior compensation

No need to remove rotors

True one-cut pass

No waiting for orders

Avoid comebacks

Save labor on captured rotors

C Efficiency

Anti-Chatter Technology

Touchscreen interface
improves control and training

Anti-Chatter Technology
Interrupted cut breaks spiral groove

Runout < 0.001"

Labor more profitable than parts

Bay not tied up

Job completed faster

Quality

50% more torque

Variable speed

Reverse rotation for difficult jobs

Simple setup
On-screen lookup of specs,
tolerances, and torques

Replacement rotors are often poor quality Eliminate concern of stacking tolerances or material behind hub



SPECIFICATIONS

Power requirements	115V, 15 Amp, 60 NEMA 5-15P plug optional)	•	
Rotor max diameter	417 mm (16.40 in.)	445 mm (17.50 in.)*	
Rotor max thickness	44 mm (1.75 in.)	70 mm (2.75 in.)*	
Rotor max friction face	92 mm (3.63 in.)	94 mm (3.69 in.)*	
Feed distance	148 mm (5.84 in.)		
Max runout compensation	0.5 mm (0.020 in.)		
Spindle speed	Adjustable & auto variable (ACT), 0-150 rpm reversible		
Motor	1.12 kw (1.5 hp) @3450 rpm		
Spindle height, high range	622 - 1029 mm (24.5 - 40.5 in.)		
Spindle height, low range	514 - 921 mm (20.25 - 36.25 in.) **		

^{*} With optional Extended Twin Cutter Tool Assembly (20-1853-1)

Optional Equipment

Extended twin cutter tool assembly 20-3894-1

Expands the diameter and offset capacity to service larger rotors found on



medium-duty vehicles and rear rotors with integral parking brakes in late-model trucks

Adjustable adaptors 20-3713-3

Covers almost all 3-, 4-, and 5-lug vehicles up to 3500 series trucks when paired with the passenger adaptors



Truck adaptor kits available

See Brake Lathe Accessories document (LB03947-00) for full selection.

Models	ACE20E	ACE10E	ACE00E
Tablet interface	~	~	
Digi-Cal	~		







ACE10E with optional Passenger Adaptors

ACE20E with optional N
Pro Adaptors

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- 盲 Get a free quote or on-site demo
- General information and questions



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^{**} With lift strut in lower position